

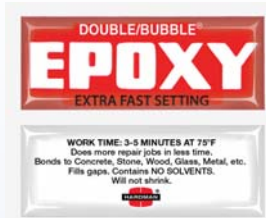
DOUBLE/BUBBLE[®] ADHESIVES

***EPOXY & URETHANE ADHESIVES/COATINGS
SINGLE USE PACKAGES & TRAY ASSORTMENTS***



CHROMATE[®]
INDUSTRIAL CORP.

DOUBLE/BUBBLE® SINGLE USE H



Double/Bubble® Epoxy Extra Fast Setting, P/N 74499

- Extra fast setting for quick repairs
- For bonding wood, glass, metal, stone, concrete, ceramics & leather
- For applications that require a fast-setting adhesive

Uses: Repairing tools, auto parts, electrical and electronic components, furniture

Work time: 3 minutes

Handling strength: 15-30 minutes



Double/Bubble® Machineable Epoxy, P/N 74498

- Machineable tooling and/or body-patching adhesive
- Adheres to metal, wood and hard plastics
- Can be machined, sanded, drilled and tapped

Uses: Patching and filling voids and scratches in plastic and metal tooling, patterns and furniture.

Work time: 25 minutes

Handling strength: 4 hours



Double/Bubble® General Purpose Epoxy, P/N 74497

- A long work-life adhesive
- For bonding wood, metal, ceramics, concrete, rubber & plastics
- Long work life

Uses: Repair of tools, furniture and sports equipment. An excellent adhesive for use with fiberglass cloth.

Work time: 2 hours

Handling strength: 8 hours



Double/Bubble® High Peel Strength Epoxy, P/N 74496

- A flexible, tough and durable, vibration resistant adhesive with high peel and shear strengths
- Bonds to polystyrene, ABS nylon, metal, wood, masonry and rubber
- Excellent adhesive for grinding wheel hubs, door and window gaskets

Uses: For repair of sports equipment, marine, aircraft, auto, truck and tractor parts.

Work time: 3 hours

Handling strength: 18 hours



Double/Bubble® Wet Surface Patching Epoxy, P/N 74495

- A gap-filling adhesive for use in damp or moist environments (cures and bonds under water)
- Bonds to stone, concrete, metal, glass, china, wood and fiberglass
- Excellent adhesive for use with fiberglass tape

Uses: Wet crack sealant and plumbing patch. For repair of gutters, battery cases and boats.

Work time: 25 minutes

Handling strength: 5 hours



Double/Bubble® Water Clear Epoxy, P/N 74494

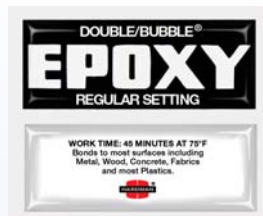
- Use as an adhesive or coating
- Bonds to metal, ceramics, glass, porcelain and wood
- Covers and fills scratches
- Impact resistant

Uses: Repair of printed circuit boards (does not electrically corrode copper), optical fibers, lenses and other optical equipment, jewelry, art objects and other applications where a clear bond is desired.

Work time: 1 hour

Handling strength: 8 hours

HIGH PERFORMANCE ADHESIVES



Double/Bubble® Regular Setting Epoxy, P/N 74493

- A low-viscosity adhesive
- Fairly long work-life
- Cures to a light color
- Bonds well to wood, metal, concrete, fabrics and most plastics

Uses: Excellent for applications requiring a thin glue line. Ideal for fine furniture, hobby use and sports equipment.

Work time: 45 minutes

Handling strength: 4 hours



Double/Bubble® Extra Fast Set (Non-Sag) Epoxy, P/N 74492

- Extra fast setting
- Non-sag (thixotropic) adhesive
- For quick repairs
- Bonds to wood, glass, metal, stone, ceramics and leather

Uses: Ideal for quick, permanent, vertical and overhead repairs. For fixturing, tacking, sealing, gap filling and staking in electrical and industrial applications.

Work time: 3 minutes

Handling strength: 15-30 minutes



Double/Bubble® Urethane – Flexible, P/N 74417

- Shore Hardness D-50
- A good combination of high peel and lap shear strengths
- It is semi-flexible and will bond to rubber, leather, china and many plastics

Uses: For automotive repairs, bonding aftermarket replacement mirrors, etc., repair of shoes, ski boots and other sports equipment, repair of conveyor belts.

Work time: 3-5 minutes

Handling strength: 1 hour



Double/Bubble® Urethane – Semi-Rigid, P/N 74418

- Shore Hardness D-85
- Extra fast setting, semi-rigid
- Combines very high lap shear strength with good peel strength

Uses: For repair of urethane RIM parts. Recommended for repair of rubber hoses and flexible electrical connections.

Work time: 3-5 minutes

Handling strength: 1 hour



Double/Bubble® Urethane – Very Flexible, P/N 74419

- Shore Hardness A-85
- Fast setting with high peel strength
- Tough and flexible
- Bonds to most metals, plastics, rubber, glass and leather
- Good for low temperature, sub-zero applications
- Patching and filling voids and scratches in plastic and metal tooling, patterns and furniture

Uses: Repair of construction and off-road tires, flexible conveyor belts, printing press rollers, rubberized fabrics, shoes, ski boots and other sports equipment. For bonding refrigeration and air-conditioning equipment.

Work time: 8 minutes

Handling strength: 45 minutes

DOUBLE/BUBBLE® ADHESIVES



DOUBLE/BUBBLE® EPOXY AND URETHANE ASSORTMENT

P/N 17074



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 Double/Bubble® Epoxy Extra Fast Setting • Extra fast setting for quick repairs • For bonding wood, glass, metal, stone, concrete, ceramics & leather P/N 74499	 Double/Bubble® Machineable Epoxy • Machineable tooling and/or body-patching adhesive • Adheres to metal, wood and hard plastics • Can be machined, sanded, drilled and tapped P/N 74498	 Double/Bubble® General Purpose Epoxy • A long work-life adhesive • For bonding wood, metal, ceramics, concrete, rubber & plastics P/N 74497	 Double/Bubble® High Peel Strength Epoxy • A flexible, tough & durable, vibration resistant adhesive • High peel and shear strengths • Bonds to polystyrene, ABS nylon, metal, wood, masonry and rubber P/N 74496
 Double/Bubble® Wet Surface Patching Epoxy • A gap-filling adhesive for use in damp or moist environments • Cures and bonds under water • Bonds to stone, concrete, metal, glass, china, wood and fiberglass P/N 74495	 Double/Bubble® Water Clear Epoxy • Use as an adhesive or coating • Bonds to metal, ceramics, glass, porcelain and wood • Covers and fills scratches • Impact resistant P/N 74494	 Double/Bubble® Regular Setting Epoxy • A low-viscosity adhesive • Fairly long work-life • Cures to a light color • Bonds well to wood, metal, concrete, fabrics and most plastics P/N 74493	 Double/Bubble® Extra Fast Set (Non-Sag) Epoxy • Extra fast setting • Non-sag (thixotropic) adhesive • For quick repairs • Bonds to wood, glass, metal, stone, ceramics and leather P/N 74492
 Double/Bubble® Urethane - Flexible • Shore Hardness D-50 • A good combination of high peel and lap shear strengths • Will bond to rubber, leather, china and many plastics P/N 74417	 Double/Bubble® Urethane - Semi-Rigid • Shore Hardness D-85 • Extra fast setting, semi-rigid • Combines very high lap shear strength with good peel strength P/N 74418	 Double/Bubble® Urethane - very Flexible • Shore Hardness A-85 • Fast setting with high peel strength - tough and flexible • Bonds to most metals, plastics, rubber, glass and leather • Good for low temperature, sub-zero applications P/N 74419	 Double/Bubble® Urethane - Expansion • Shore Hardness A-85 • Fast setting with high peel strength - tough and flexible • Bonds to most metals, plastics, rubber, glass and leather • Good for low temperature, sub-zero applications P/N 74420

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DOUBLE/BUBBLE® EPOXY ASSORTMENT

P/N 17040



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 Double/Bubble® Epoxy Extra Fast Setting • Extra fast setting for quick repairs • For bonding wood, glass, metal, stone, concrete, ceramics & leather P/N 74499	 Double/Bubble® Machineable Epoxy • Machineable tooling and/or body-patching adhesive • Adheres to metal, wood and hard plastics • Can be machined, sanded, drilled and tapped P/N 74498	 Double/Bubble® General Purpose Epoxy • A long work-life adhesive • For bonding wood, metal, ceramics, concrete, rubber & plastics P/N 74497	 Double/Bubble® High Peel Strength Epoxy • A flexible, tough & durable, vibration resistant adhesive • High peel and shear strengths • Bonds to polystyrene, ABS nylon, metal, wood, masonry and rubber P/N 74496
 Double/Bubble® Wet Surface Patching Epoxy • A gap-filling adhesive for use in damp or moist environments • Cures and bonds under water • Bonds to stone, concrete, metal, glass, china, wood and fiberglass P/N 74495	 Double/Bubble® Water Clear Epoxy • Use as an adhesive or coating • Bonds to metal, ceramics, glass, porcelain and wood • Covers and fills scratches • Impact resistant P/N 74494	 Double/Bubble® Regular Setting Epoxy • A low-viscosity adhesive • Fairly long work-life • Cures to a light color • Bonds well to wood, metal, concrete, fabrics and most plastics P/N 74493	 Double/Bubble® Extra Fast Set (Non-Sag) Epoxy • Extra fast setting • Non-sag (thixotropic) adhesive • For quick repairs • Bonds to wood, glass, metal, stone, ceramics and leather P/N 74492

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