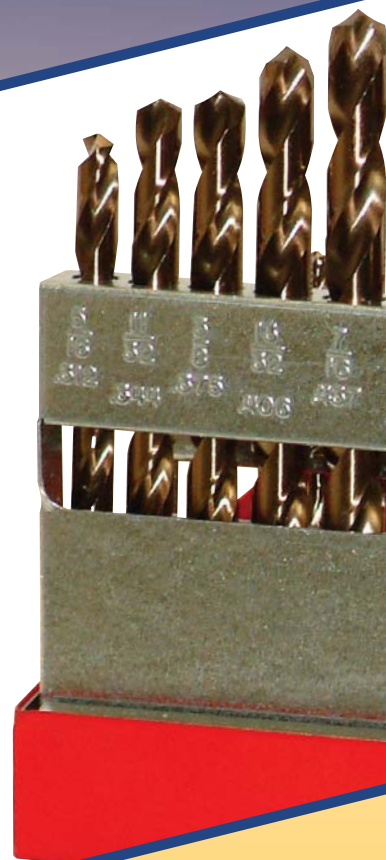


CIC 200TM Quad Point PLUS Drills



Jobber Length with Three Flats



CIC 200™ Quad Point

Features

- **Stops Chuck Slippage**
Flats on drill shanks allow easy positive chuck grip.*
- **Made of Special Hi-moly Tool Steel**
Tougher than cobalt steel.
- **Substantially Longer Cutting Life**
The nitro-carburized flute has an increased Rockwell hardness.
- **Cuts Harder Materials**
The flatter point takes a smaller chip. More torque is directed to a smaller area. Allows drilling into materials with hardness over 30 on the Rockwell "C" Scale.
- **Stops Drill Walking**
The split point design gives accurate starting. No need for a center punch.
- **Holds Tighter Hole Size**
The split point design is self centering. This limits the normal oversize drilling characteristics.
- **Outstanding Quality Appearance**
A rich gold color sets it apart from commodity cutting tools.
- **Runs Cooler, Uses Less Torque**
135° point takes a smaller chip resulting in less heat. Friction is reduced by the gold surface treatment.

* 3-flat design, 3/16" diameter and larger.

Applications

- **Work Hardening Grades of Stainless Steel**
300 series stainless steel
- **Free Machining Grades of Stainless Steel**
400 series and type 303 stainless steel
- **Titanium Alloys**
- **Other High Tensile Strength Materials**

Drill Diameter	Overall Length	Decimal Equivalent	P/N
1/16"	1-7/8"	.0625	93004
5/64"	2"	.0781	93005
3/32"	2-1/4"	.0938	93006
7/64"	2-3/8"	.1094	93007
1/8"	2-1/2"	.1250	93008
9/64"	2-5/8"	.1406	93009
5/32"	2-3/4"	.1562	93010
11/64"	2-7/8"	.1719	93011
3/16"	3"	.1875	93012
13/64"	3-1/8"	.2031	93013
7/32"	3-1/4"	.2188	93014
15/64"	3-3/8"	.2344	93015
1/4"	3-1/2"	.2500	93016
17/64"	3-5/8"	.2656	93017
9/32"	3-3/4"	.2812	93018
19/64"	3-7/8"	.2969	93019
5/16"	4"	.3125	93020
21/64"	4-1/16"	.3281	93021
11/32"	4-1/8"	.3438	93022
23/64"	4-3/16"	.3594	93023
3/8"	4-1/4"	.3750	93024
25/64"	4-5/16"	.3906	93025
13/32"	4-3/8"	.4062	93026
27/64"	4-7/16"	.4219	93027
7/16"	4-1/2"	.4375	93028
29/64"	4-5/8"	.4531	93029
15/32"	4-3/4"	.4688	93030
31/64"	4-7/8"	.4844	93031
1/2"	5"	.5000	93032

Bold type in table indicates 3-flat design (3/16" diameter & larger).

Plus Drills



Flats on Shank for Positive Chuck Grip

135° Split Point

Quality Gold Finish

Jobber Length Drills

Drill Organizer

- 3-Drawer organizer
- Fractional sizes – 1/16" to 1/2" by 64^{ths}
- 50 Drills
- Holds 29 Sizes (23 sizes included)
- Sizes labeled on front of each drawer
- One convenient location for your drills
- The right size drill is always available
- Controls your drill inventory
- Can store hundreds of drills in one place
- Eliminates misplaced drills
- Easy access for your staff
- Cabinet: 14-1/2" W x 7-1/4" H x 7-1/4" D



P/N 61569

CIC 200TM Quad Point Plus Drills

Drill Indexes & Drill Caddy

Drill Index

- 21 Pieces
 - 1/16" to 3/8" x 64^{ths}
- P/N 61566



Drill Index

- 13 Pieces
 - 1/16" to 1/4" x 64^{ths}
- P/N 61563



Drill Index

- 15 Pieces
 - 1/16" to 1/2" x 32^{nds}
- P/N 61564



Drill Index

- 29 Pieces
 - 1/16" to 1/2" x 64^{ths}
- P/N 61567



Heavy Duty Drill Caddy

- 29 Pieces
 - 1/16" to 1/2" x 64^{ths}
- P/N 61568

