

Bi-Metal Recip Saw Blades

"Wood & Metal Cutting"



Bi-Metal Reciprocating Saw Blade

1/2" Shank

Description and Applications

Bi-metal construction of high cobalt content, high speed steel teeth, welded to shatter-resistant alloy steel back for faster cutting and greater durability. Bi-metal blades reduce breakage and last longer than conventional carbon and all high speed steel blades.

Wider and Thicker Blades

- Provide higher beam strength and greater rigidity allowing more feed pressure for faster cutting with less distortion.

Matrix Cutting Edge

- High cobalt content (8%) for better shock and heat resistance, assuring faster cutting, longer life and less tooth strippage.

Metal Cutting



New!



New!

TUBE ASSORTMENTS:
17657, Metal Magicians #1
17658, Metal Magicians #2

Teeth Per Inch	Dimensions (in.) L x W x T	Recommended Uses	Part No.	
14	4 x 3/4 x .035	Heavy gauge metals 1/8" and thicker. Bar stock and angles.	I	19413
14	6 x 3/4 x .035	Heavy gauge metals 1/8" and thicker. Bar stock and angles.	I	19414
New! 14	9 x 3/4 x .035	Heavy gauge metals 1/8" and thicker. Bar stock and angles.	E	19429
18	4 x 3/4 x .035	Heavy gauge metals 18 gauge to 1/8" thick. Conduit, pipe, channels & tubing.	I	19416
18	6 x 3/4 x .035	Heavy gauge metals 18 gauge to 1/8" thick. Conduit, pipe, channels & tubing.	I	19417
18	8 x 3/4 x .035	Heavy gauge metals 18 gauge to 1/8" thick. Conduit and tubing.	F	19418
18	12 x 3/4 x .035	Heavy gauge metals 18 gauge to 1/8" thick. Conduit, pipe, channels & tubing.	F	19428
24	4 x 3/4 x .035	Metals 18 gauge and under. Trim, tubing and galvanized pipe.	I	19419
24	6 x 3/4 x .035	Metals 18 gauge and under. Trim, tubing and galvanized pipe.	I	19420
18	3 x 1/4 x .035	Scroll cutting in light gauge ferrous and non-ferrous metals, wood and aluminum under 1/8" thick.	I	19426

Wood Cutting



New!



New!

TUBE ASSORTMENTS:
17656, Wood Wizards

Teeth Per Inch	Dimensions (in.) L x W x T	Recommended Uses	Part No.	
6	6 x 3/4 x .050	Fast cutting in all woods or nail-embedded wood. General roughing in work.	E	19408
New! 6	9 x 3/4 x .050	Fast cutting in all woods or nail-embedded wood. General roughing in work.	E	19424
6	12 x 3/4 x .050	Fast cutting in all woods or nail-embedded wood. General roughing in work.	E	19409
10/14	12 x 3/4 x .050	All woods, plastic, cast aluminum, nail-embedded wood, soil, pipe.	E	19218

Blades – Wood and Metal Cutting

Wood and Metal Cutting



19427 / 8" Blade



New! TUBE ASSORTMENTS:
 17656, Wood Wizards
 17657, Metal Magicians #1
 17658, Metal Magicians #2
 17659, Heavy Duty Hybrids

Teeth Per Inch	Dimensions (in.) L x W x T	Recommended Uses	Part No.
10/14	6 x 3/4 x .050	All woods, plastic, cast aluminum, nail-embedded wood & soil pipe.	E 19405
10	6 x 3/4 x .035	Wood, nail-embedded wood, compositions, plastic, cast aluminum & non-ferrous metals.	E 19410
New! 10	8 x 3/4 x .035	All woods, nail-embedded wood, cast aluminum & light gauge metals.	E 19427
10/14	8 x 3/4 x .050	All woods, plastic, cast aluminum, nail-embedded wood & soil pipe.	E 19411
14	6 x 1 x .042	For cutting wood, nail-embedded wood and metal (Annihilator™ Blade).	C 19441
14	9 x 1 x .042	For cutting wood, nail-embedded wood and metal (Annihilator™ Blade).	C 19445
14	12 x 1 x .042	For cutting wood, nail-embedded wood and metal (Annihilator™ Blade).	C 19448
5/8	6 x 7/8 x .062	For cutting wood, nail-embedded wood and metal (Demolition™ Blade).	E 19455
6	9 x 7/8 x .062	For cutting wood, nail-embedded wood and metal (Demolition™ Blade).	C 19453
10	9 x 7/8 x .062	For cutting wood, nail-embedded wood and metal (Demolition™ Blade).	C 19454
6	12 x 7/8 x .062	For cutting wood, nail-embedded wood and metal (Demolition™ Blade).	B 19457
10	12 x 7/8 x .062	For cutting wood, nail-embedded wood and metal (Demolition™ Blade).	B 19458

Fire and Rescue Blades

- Wavy tooth set reduces pinching during cuts
- Profile designed for plunge cutting
- Smooth, quick and efficient cutting of layered materials
- For professional extrication uses
- Reliable, long lasting cutting edge
- Cuts more smoothly through a variety of materials without binding



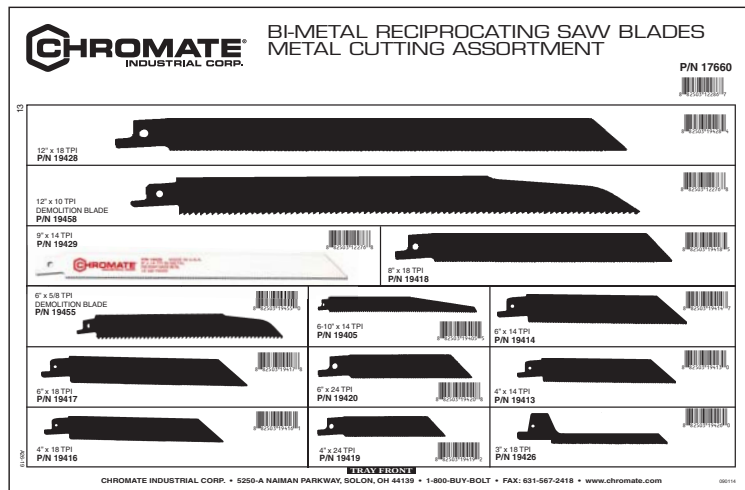
19422 / 9" Blade



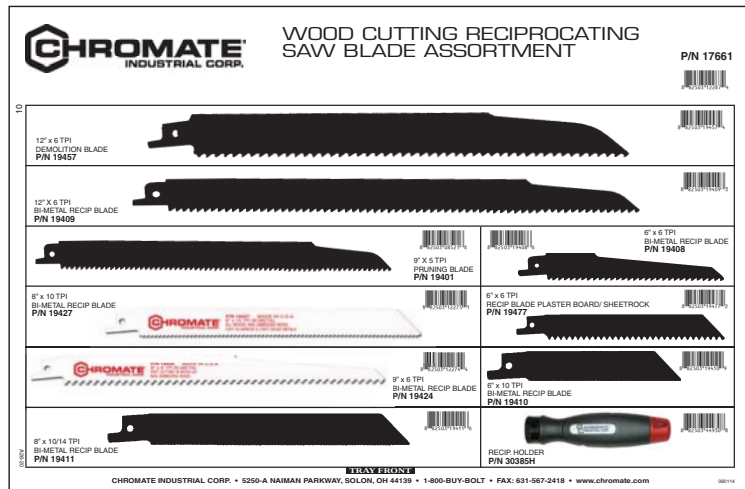
Teeth Per Inch	Dimensions (in.) L x W x T	Recommended Uses	Part No.
10	6 x 7/8 x 0.062	Fast cutting, demolition, nail-embedded wood, composites, plastics, metals.	A 19421
10	9 x 7/8 x 0.062	Fast cutting, demolition, nail-embedded wood, composites, plastics, metals.	A 19422
10	12 x 7/8 x 0.062	Fast cutting, demolition, nail-embedded wood, composites, plastics, metals.	A 19423

New! Tray Assortments*

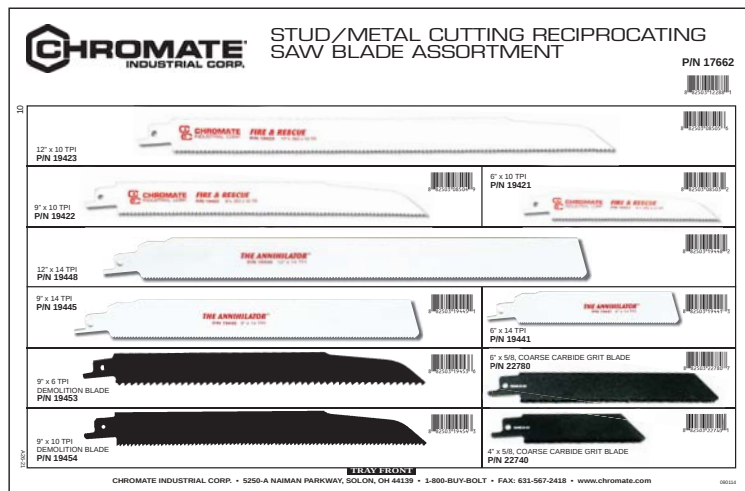
P/N 17660, Bi-Metal Recip Blades, Metal Cutting



P/N 17661, Bi-Metal Recip Blades, Wood Cutting



P/N 17662, Bi-Metal Recip Blades, Stud/Metal Cutting



New! Tube Assortments



Chromate Reciprocating Saw Blades are now available in convenient plastic tube assortments!

- Portable
- Lightweight
- Reusable
- Clear design for easy identification

P/N 17656, Wood Wizards

Includes 1 each of the following blades:

- 19408 6", 6 TPI
- 19424** 9", 6 TPI
- 19409 12", 6 TPI
- 19218 12", 12/14 TPI

**Qty 2

P/N 17657, Metal Magicians #1

Includes 1 each of the following blades:

- 19413 4", 14 TPI
- 19414 6", 14 TPI
- 19429 9", 14 TPI
- 19420 6", 24 TPI
- 19428 12", 18 TPI

P/N 17658, Metal Magicians #2

Includes 1 each of the following blades:

- 19417 6", 18 TPI
- 19418 8", 18 TPI
- 19419 4", 24 TPI
- 19428 12", 18 TPI
- 19429 9", 14 TPI

P/N 17659, Heavy Duty Hybrids

Includes 1 each of the following blades:

- 19427 8", 10 TPI
- 19411 8", 10/14 TPI
- 19445 9", 14 TPI
- 19454 9", 10 TPI
- 19457 12", 6 TPI

*See electronic catalog (Customer Link / Toolbox) for all available recip saw blade assortments.

